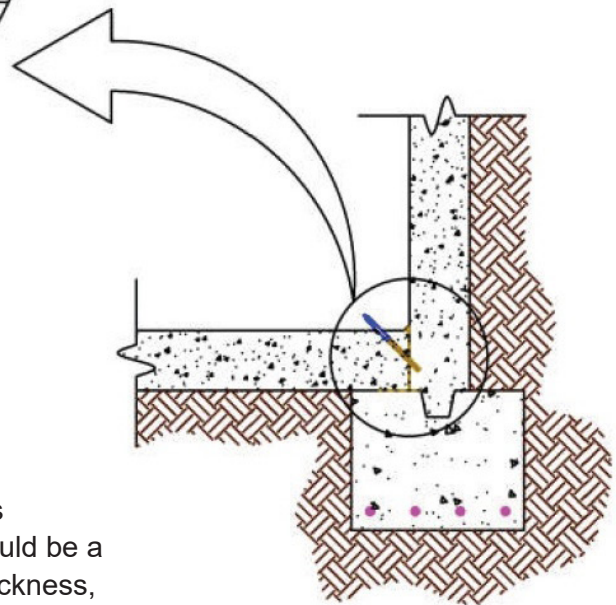
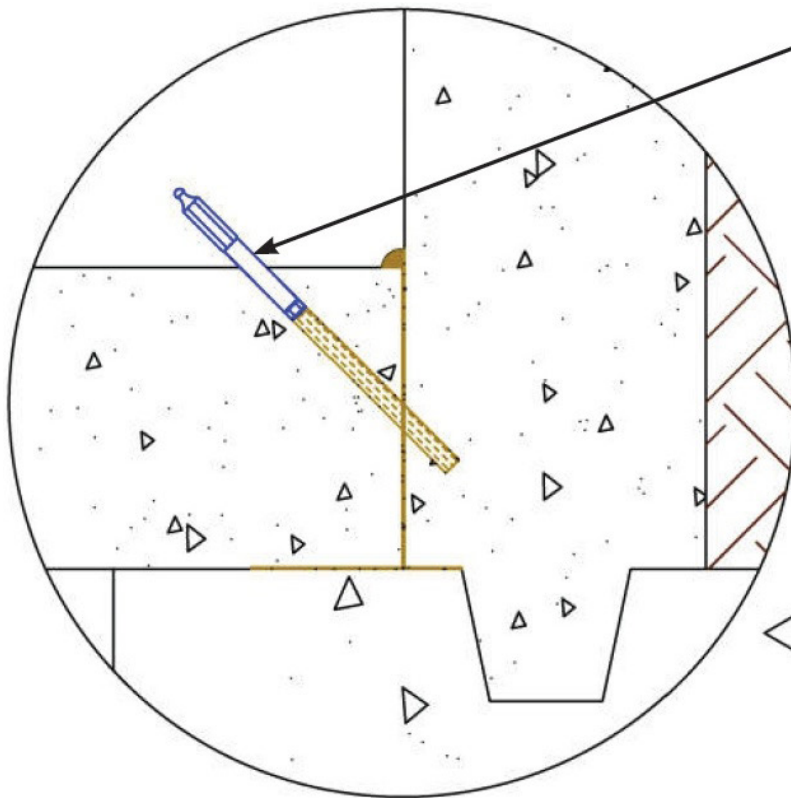


Port Holes must be angle drilled through the slab to intersect the joint at approximately half the thickness of the slab.

Drill off the joint roughly 7 to 9" in most cases. Maximum spacing between drilled port holes is 12".



## Injection Procedure

- At a minimum 45° angle drill 3/4 - 1/2" diameter drillholes through the concrete slab towards the joint. Holes should be a maximum of 9" off the joint and determined by slab thickness, midpoint intersection is desired.
- Space drill holes maximum 12" apart. Spacing will vary depending on the joint width.
- Insert appropriate sized packers into drill holes.
- Pump potable water into each port to ensure moisture is present in joint for reactivity with grout.
- Pump SealBoss Water Stop Grout under moderate pressure as required, taking into consideration the expansion factor.
- Watch for port to port travel to ensure full grout coverage.
- Confine any large water-flow breaches using SealBoss Seal-Oakum rope and SealBoss Water Stop Grout product.